



GCS

FINISH SPECIFICATION
L3 GCS WHITE POWDER COAT
1000-0001-01 REV E
APRIL 20, 2018

FINISH SPECIFICATION: L3 GCS WHITE POWDER COAT

1.0 SCOPE:

This specification details the approved color specification color and reference numbers for L3 GCS White Powder Coat.

2.0 ORDER OF PRECEDENCE:

In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3.0 APPROVED POWDER COLOR(S):

3.1 EPC Powder MFG Color Number: P700-G9

3.2 Alternative Color / Manufacture with GCS Approval and Signed Deviation Variance is Axalta PFW 510S9. To only be used if there is no EPC Powder MFG Color P700-G9 available.

4.0 APPROVED POWDER TYPE(S):

Polyester TGIC

5.0 FINISH THICKNESS:

Thickness should be in accordance with the manufacturer's specifications and should result in even coverage. Areas that contain heatsink fins, bosses, counter-bores, and other profile irregularities may result in a thicker or thinner finish.

6.0 QUALITY REQUIREMENTS:

All finished parts are to be in accordance with applicable L3 GCS Finished Material Workmanship Standards (L3 GCS Part Number 1000-0100-01).

7.0 PACKAGING & DELIVERY REQUIREMENTS:

All finished parts are to be packaged and delivered per applicable L-3 GCS Packaging Requirements (L3 GCS Part Number 1000-0101-01).